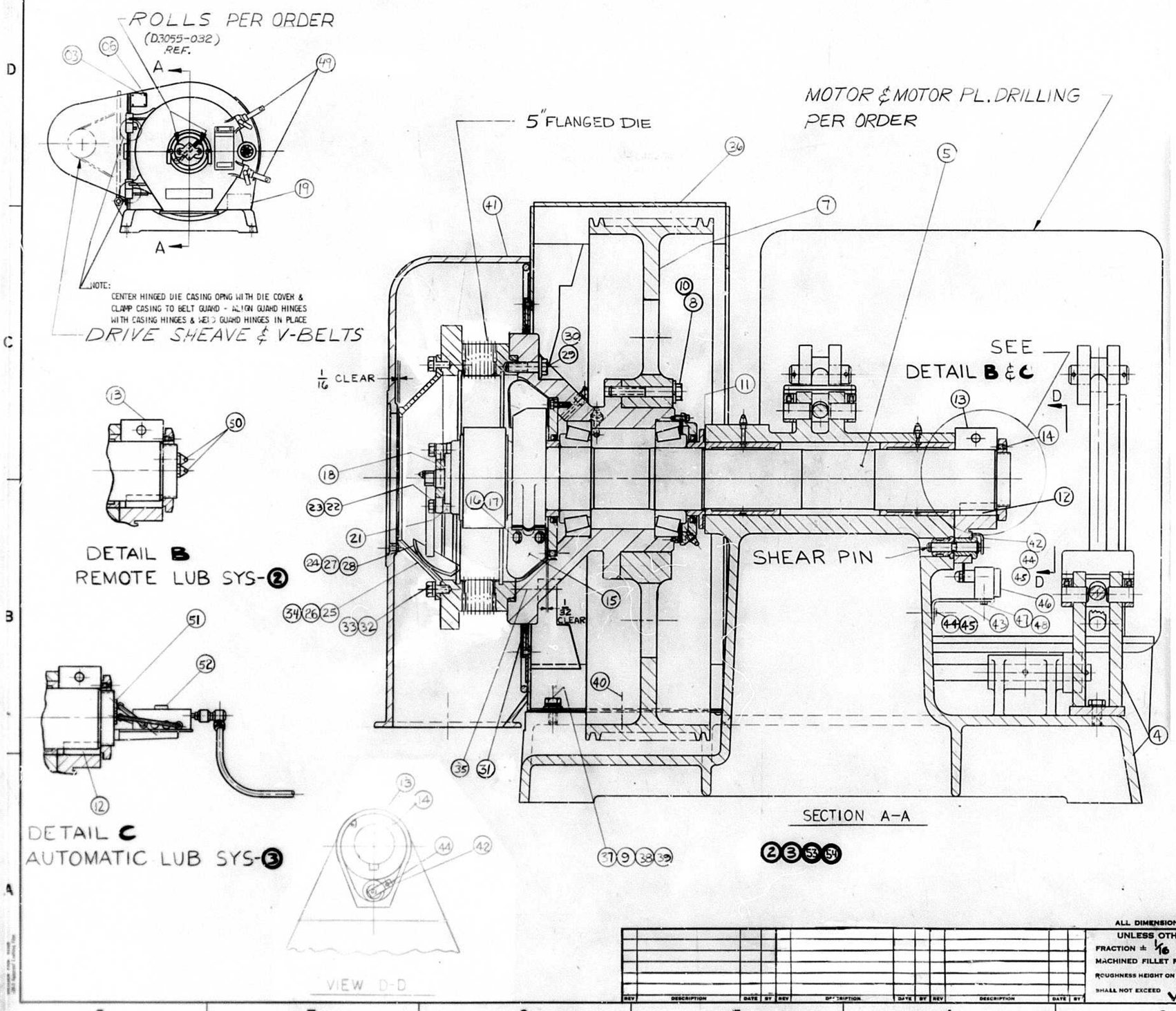
D3056-032



ASSY OR PT NO & QTY 03	02	01	00	PC NO	DESCRIPTION	PATT NO	MATL SPEC	DWG.PT OR PC NO
			X	01	PELLET MILL ASSY.(USE WITH GRAVITY SPOUT)			
					REMOTE MANUAL LUBRICATION SYSTEM			
		X		02	PELLET MILL ASSY.(USE WITH CENTRIFEEDER)			
					REMOTE MANUAL LUBRICATION SYSTEM			
1	1	1	1	03	TAG,BELT TENSION			B2735-001/01
1	1	1	1	04	BASE ASSY.,WITH MOTOR PLATE			D3056-011-00
1	1	1	1	05	SHAFT,MAIN ASSY.(W/BRG'S & DIE HOUSING)			D3056-009-01
4	4	4	4	06	SCREW,DRIVE,TYPE U #6 X 3/8		STL	WA46377
1	1	1	1	07	SHEAVE,ULTRA V-BELT			B2754-000/02
4	4	4	4	08	SCREW,CAP,HEX HD.,3/4 X 5-1/2	GR-5	STL	WA45612
6	6	6	6	09	WASHER,FLAT 3/4		STL	WA01355
4	4	4	4	10	WASHER,LOCK,SPLIT 3/4		STL	WA01364
1	1	1	1	11	FILLER,BRG.ADJ.RING			B2112-002/01
1	1	1	1	12	KEY,7/8 X 1-1/4 X 3	C1810	CFS	A2375-656/02
1	1	1	1	13	COLLAR,SHEAR PIN,ASSY.			B2813-000-01
1	1	1	1	14	SCREW,SET,HEX SOC.HD.,CP,3/8 X 3/4		STL	WA01385
2	2	2	2	15	BLADE,SCRAPER			B2760-008/01
4	4	4	4	16	SCREW,CAP,HEX HD.,3/8 X 1		316SST	WA45890
4	4	4	4	17	WASHER,FLAT,3/8		316SST	WA46515
1	1	1	1	18	BAR,TIE			B0803-020-01
1	1	1	1	19	ASSY.,TOOL BOX WITH WRENCHES			B3697-000-00
2	4	4	4	20	WASHER,LOCK,SPLIT 3/8		316SST	WA46505
2	2	2	2	21	SPACER,TIE BAR			A1948-000/01
2	2	2	2	22	SCREW,CAP,HEX HD.,1/2 X 7-1/2	GR-5	STL	WA45974
2	2	2	2	23	WASHER,LOCK,SPLIT 1/2		STL	WA01365
1	1	1	1	24	SCRAPER,TIE BAR			B0803-039-00
	1		1	25	COVER,DIE,CONICAL (GRAVITY SPOUT)			B2753-018/01
1		1		26	COVER,DIE,CONICAL (CENTRIFEEDER)			B2753-018/02
2	2	2	2	27	SCREW,CAP,HEX HD.,3/8 X 1-1/2	18-8	SST	WA35290
2	2	2	2	28	WASHER,LOCK,SPLIT 3/8	18-8	SST	WA28897
8	8	8	8	29	SCREW,CAP,HEX HD.,3/4 NF X 2-3/4	GR-5	STL	WA46101
8	8	8	8	30	WASHER,SPECIAL			A1545-000-00
1	1	1	1	31	SEAL,DUST 72" LG			B3697-972/03
3	3	3	3	32	SCREW,CAP,HEX HD.,5/8 X 1-1/8	GR-5	STL	WA50196
3	3	3	3	33	WASHER,SPECIAL			A1545-001-00
3	3	3	3	34	SCREW,SET,SQ.HD.,CP,5/8 X 2-1/2		STL	WA01153
3	3	3	3	35	SCREW,SET,SQ.HD.,CP,3/4 X 3		STL	WA24672
1	1	1	1	36	GUARD,BELT			D3121-004-00
6	6	6	6	37	SCREW,CAP,HEX HD.,5/8 X 1-1/4	GR-5	STL	WA43628
6	6	6	6	38	WASHER,FLAT,5/8		STL	WA01352
6	6	6	6	39	WASHER,LOCK,SPLIT 5/8		STL	WA01366
2	2	2	2	40	PIN,SLOTTED SPRING,3/8 X 3		STL	WA10405
1	1	1	1	41	ASSY.,HINGED DIE CASING			D1151-008-00
1	1	1	1	42	RETAINER,SHEAR PIN			A0695-004/01
1	1	1	1	43	BRACKET,SUPPORT,MICRO SWITCH			A1883-000/01
3	3	3	3	44	SCREW,CAP,HEX HD.,1/4 X 3/4	GR-5	STL	WA45753
3	3	3	3	45	WASHER,LOCK,SPLIT 1/4		STL	WA01371
1	1	1	1	46	SWITCH,ELECT.,MICRO SGL.POLE NC MAN.RESET EX-XR3			WA46989
2	2	2	2	47	SCREW,MACH.,RD.HD.,SLOT #10 NF X 1/2		STL	WA46310
2	2	2	2	48	WASHER,LOCK,SPLIT #10		STL	WA20674
2	2	2	2	49	ASSY.,CUT-OFF KNIFE			D3736-000-00
		3	3	50	FITTING,GREASE STR.THR'D.1/4 ALEMITE 1627-B		STL	WA19683
3	3			51	BUSHING,PIPE,1/4 X 1/8		STL	WA44290
1	1			52	LUB.SYSTEM REMOTE TRABON AUTO			D2947-006-00
	X			53	PELLET MILL ASSY.(USE WITH GRAVITY SPOUT)			
					AUTOMATIC LUBRICATION SYSTEM			
X				54	PELLET MILL ASSY.(USE WITH CENTRIFEEDER)			
					AUTOMATIC LUBRICATION SYSTEM			

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ALL DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE NOTED
FRACTION ± 1/16 DECIMAL ±
MACHINED FILLET RADII 1/32 ± 1/32
ROUGHNESS HEIGHT ON ALL MACHINED SURFACES SHALL NOT EXCEED √ MICRO-INCHES

REV	DESCRIPTION	DATE	BY	REV	DESCRIPTION	DATE	BY	REV	DESCRIPTION	DATE	BY

SPROUT-BAUER, INC.
A SUBSIDIARY OF COMBUSTION ENGINEERING, INC

ASSEMBLY ACE-PELLETMILL WITH 5" FLANGED DIE REMOTE MANUAL LUBE

	BY	NAME	DATE
DR	CFH		9/14/87
CHECK			
APPRO	EKD		9/30/87

SCALE 3" = 1'

ORDER NO. R5139
SHEET / OF /
DRAWING NUMBER D3056-032

CFH 10/1/87